FIG. 1A

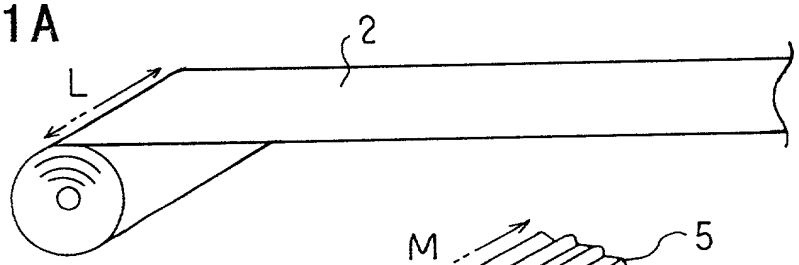


FIG. 1B

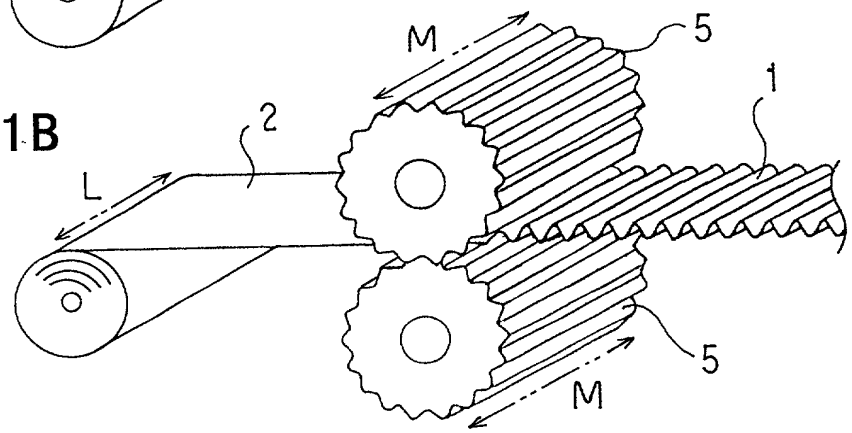


FIG. 1C

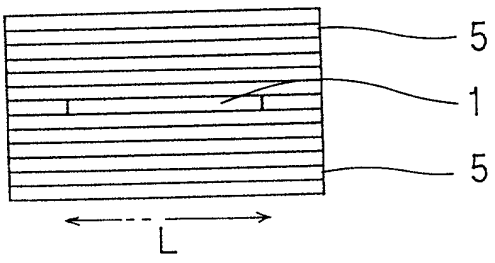


FIG. 1D

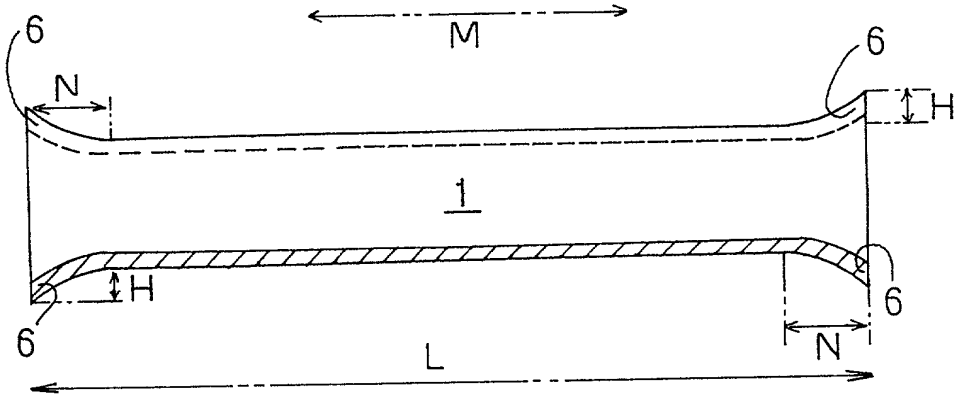


FIG. 1E



FIG. 2A

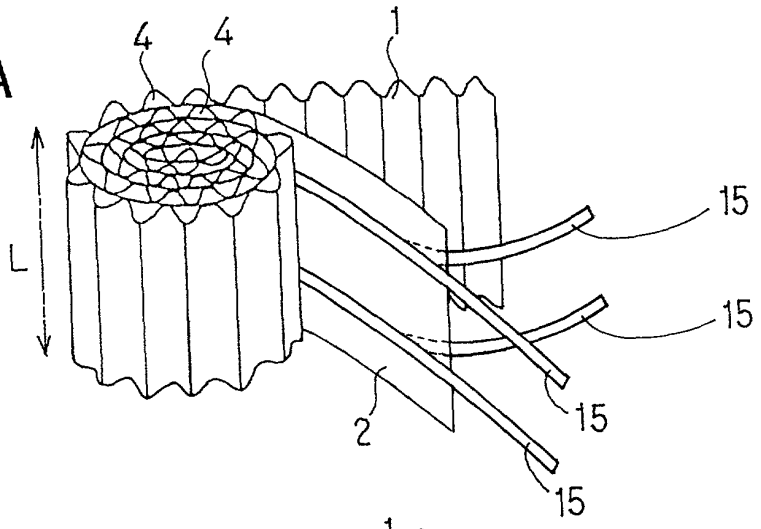


FIG. 2B

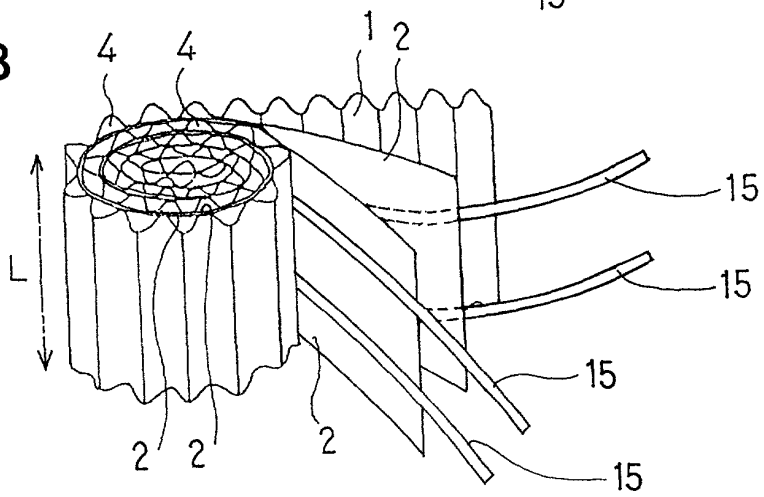


FIG. 2C

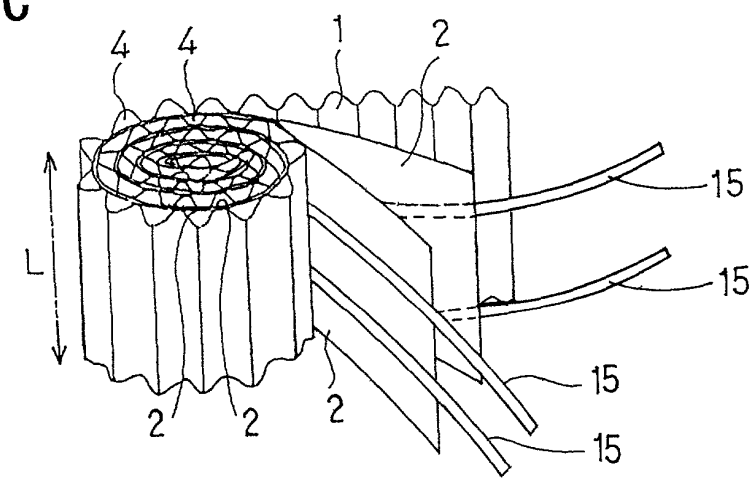


FIG. 3A

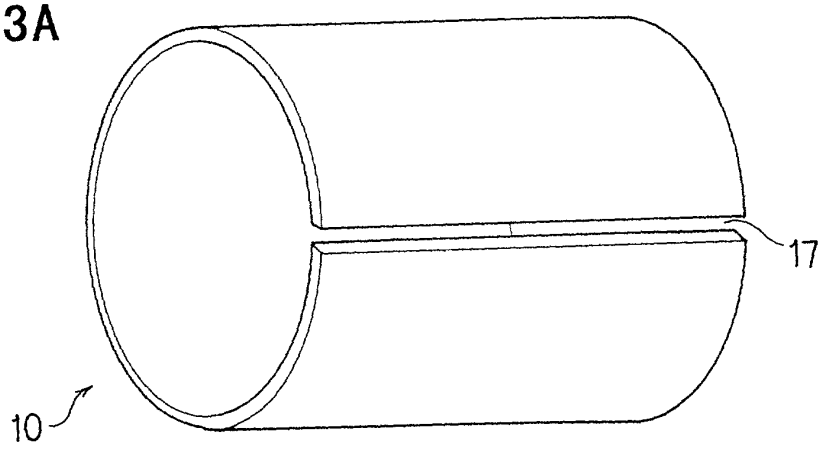


FIG. 3B

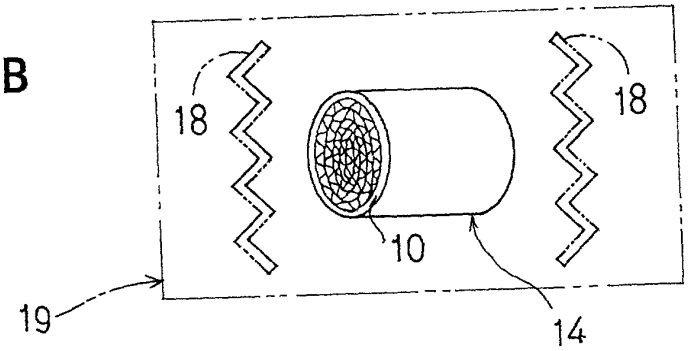


FIG. 3C

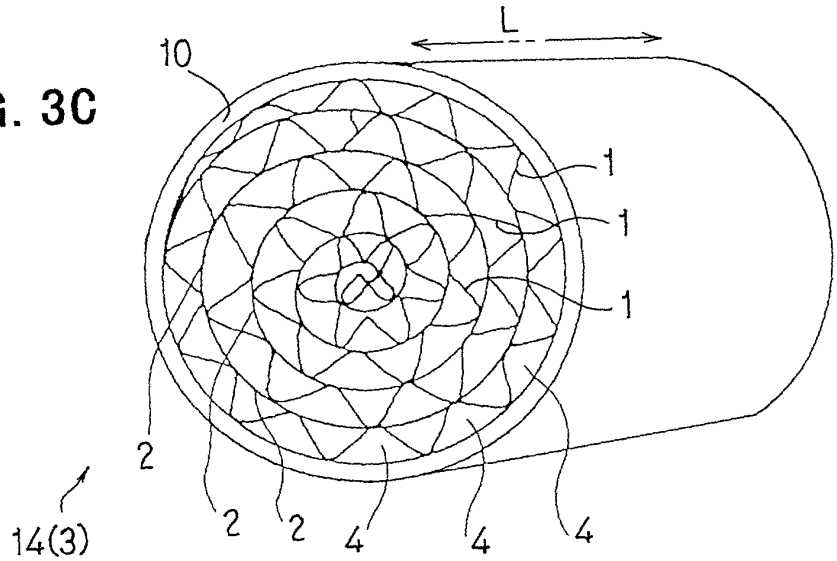


FIG. 4A

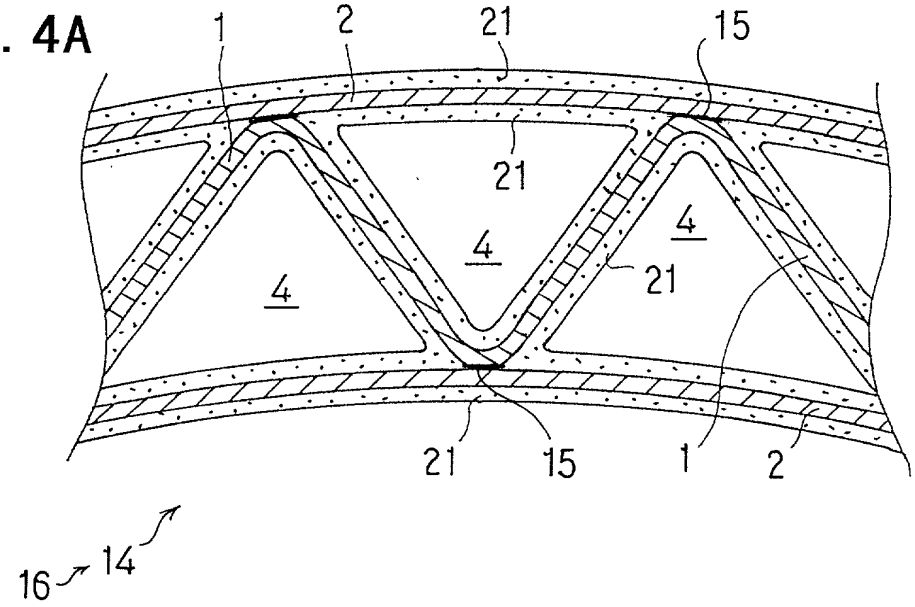


FIG. 4B

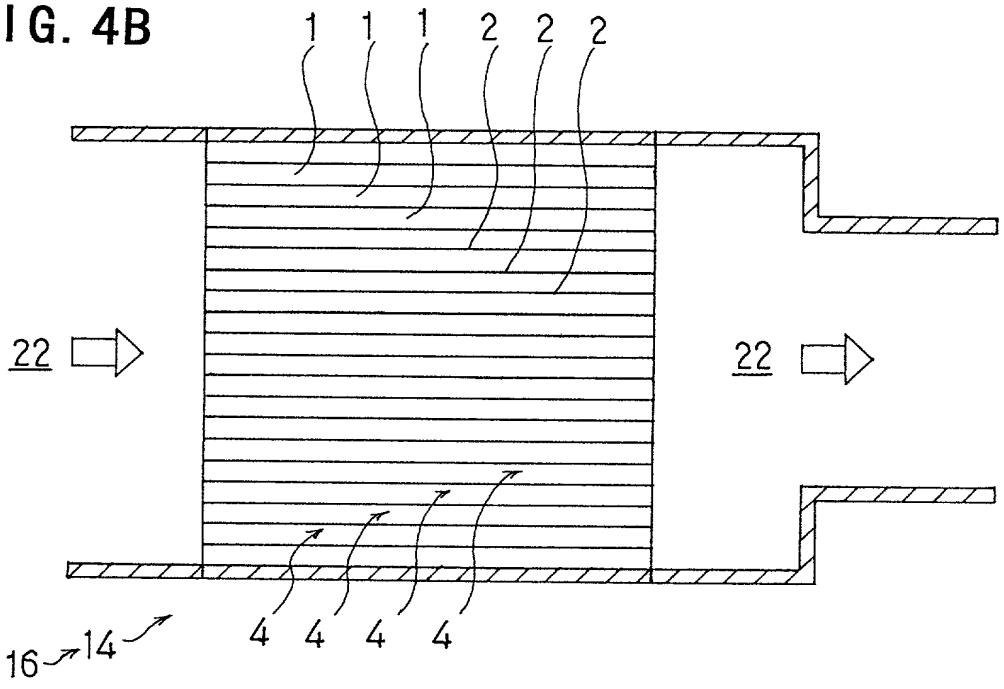


FIG. 5A

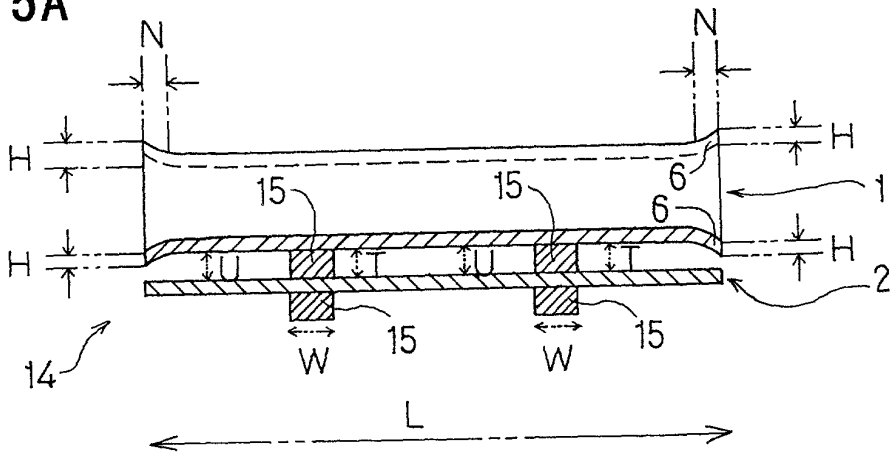


FIG. 5B

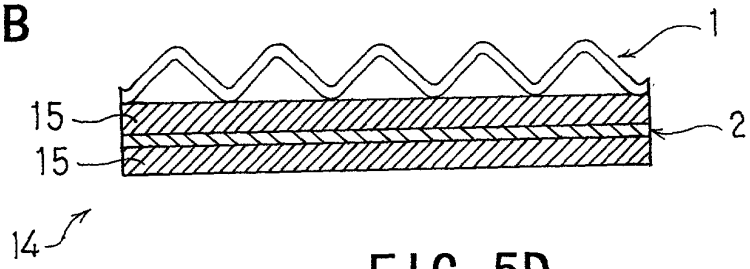


FIG. 5C

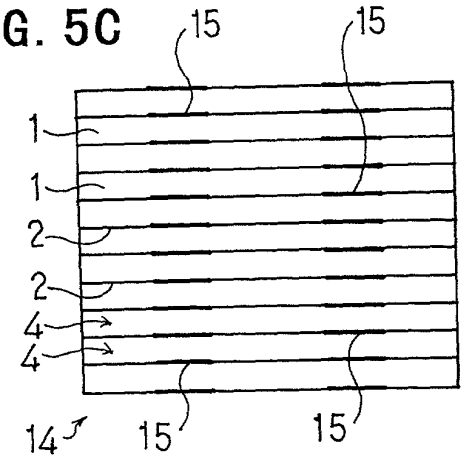


FIG. 5D

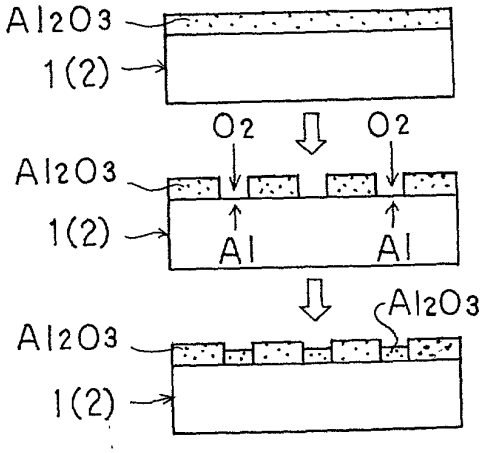


FIG. 6A

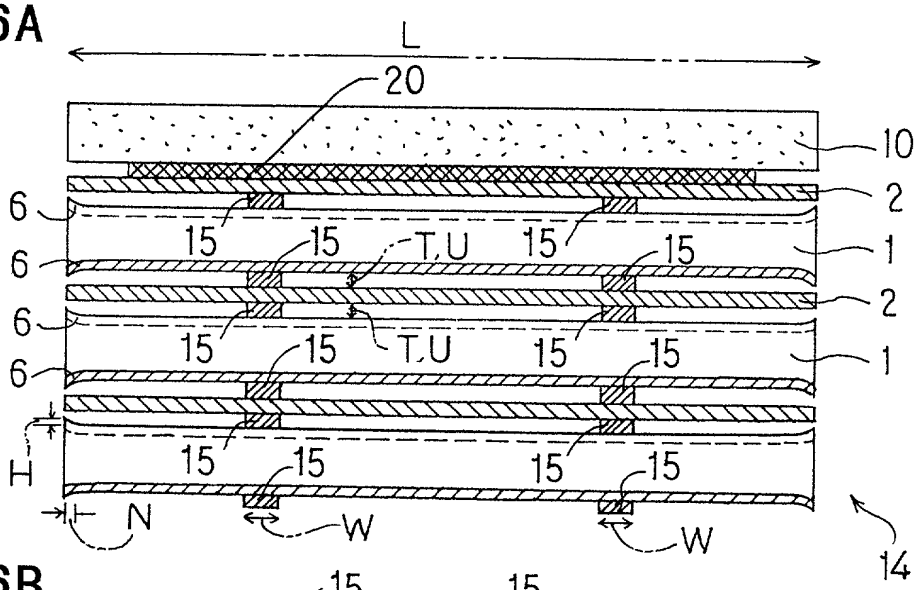


FIG. 6B

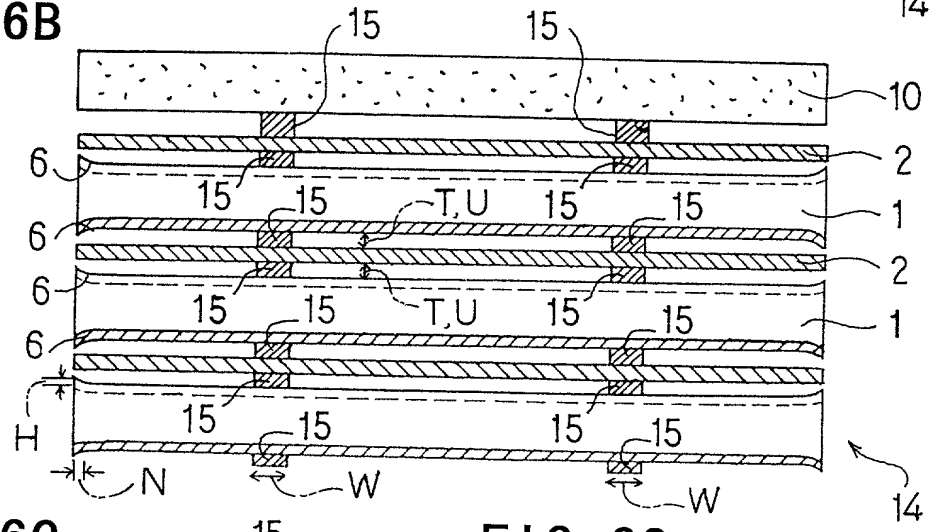


FIG. 6C

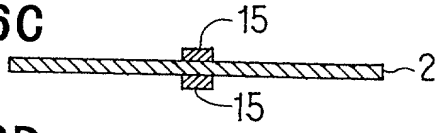


FIG. 6D

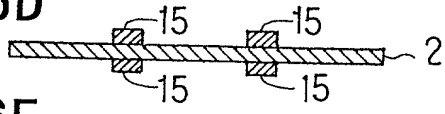


FIG. 6E

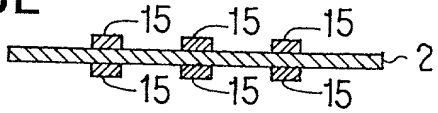


FIG. 6F

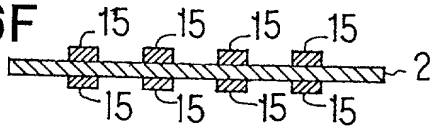


FIG. 6G

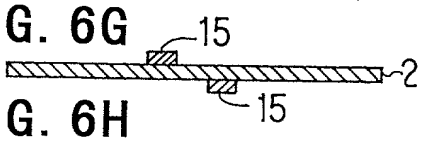


FIG. 6H

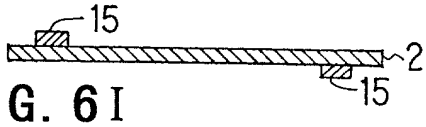


FIG. 6I

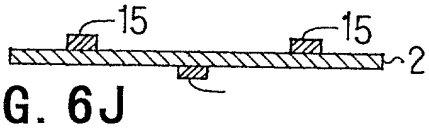


FIG. 6J

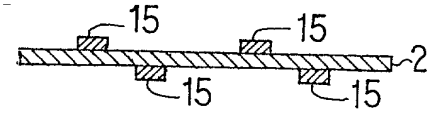


FIG. 7A

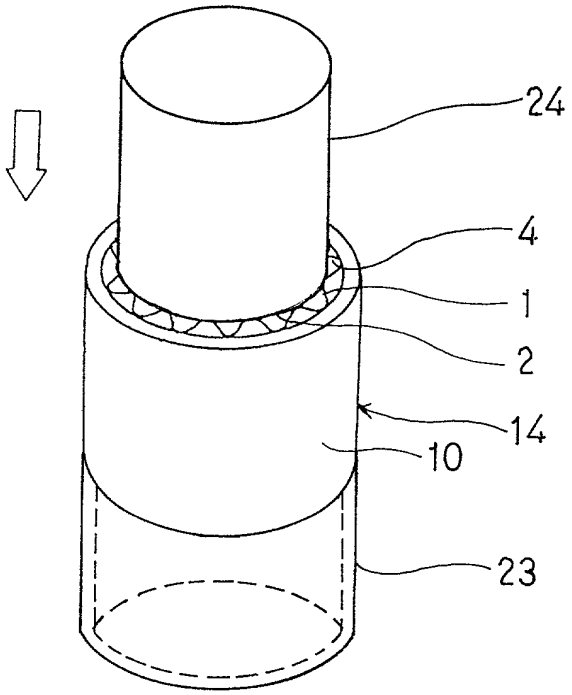

24
4
1
2
14
10
23

FIG. 7B

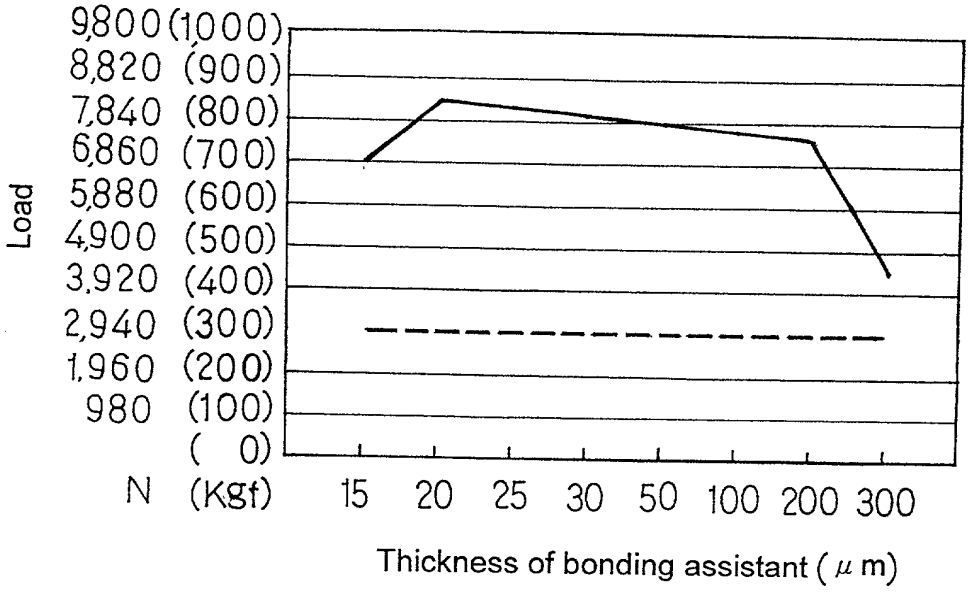

9,800 (1000)
8,820 (900)
7,840 (800)
6,860 (700)
5,880 (600)
4,900 (500)
3,920 (400)
2,940 (300)
1,960 (200)
980 (100)
(0)
N (Kgf)
Load
15 20 25 30 50 100 200 300
Thickness of bonding assistant (μ m)

FIG. 8A

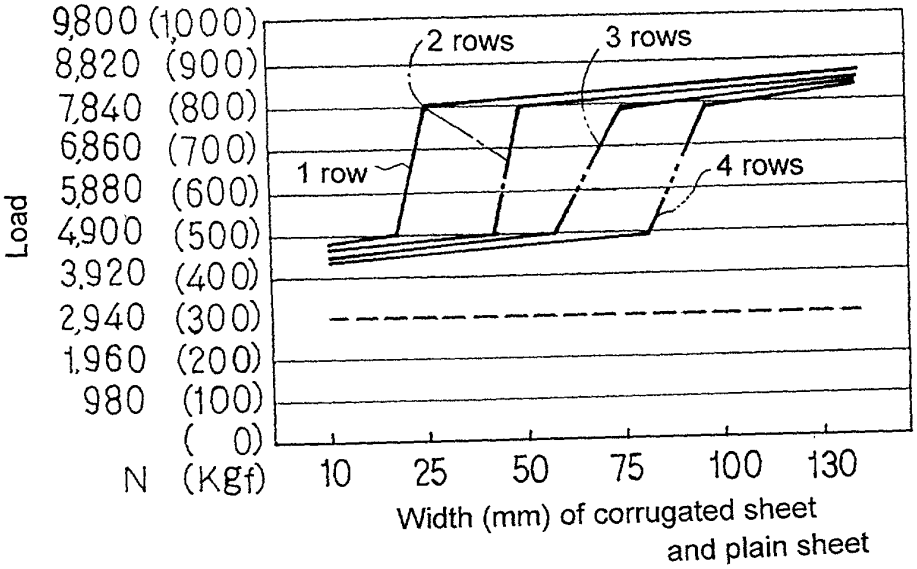

9,800 (1,000)
8,820 (900)
7,840 (800)
6,860 (700)
5,880 (600)
4,900 (500)
3,920 (400)
2,940 (300)
1,960 (200)
980 (100)
(0)
N (Kgf)
Load
2 rows
3 rows
1 row
4 rows
10 25 50 75 100 130
Width (mm) of corrugated sheet and plain sheet

FIG. 8B

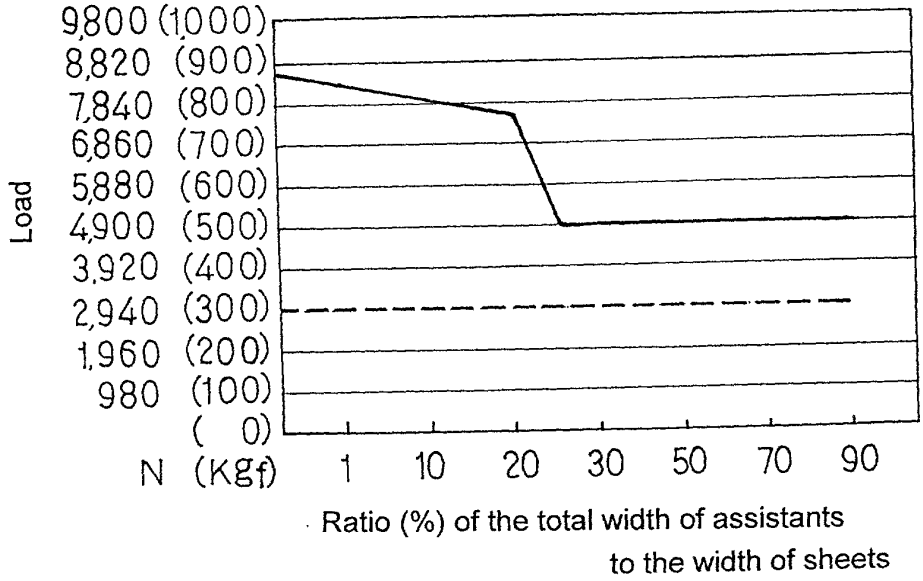

9,800 (1,000)
8,820 (900)
7,840 (800)
6,860 (700)
5,880 (600)
4,900 (500)
3,920 (400)
2,940 (300)
1,960 (200)
980 (100)
(0)
N (Kgf)
Load
1 10 20 30 50 70 90
Ratio (%) of the total width of assistants to the width of sheets

FIG. 9A

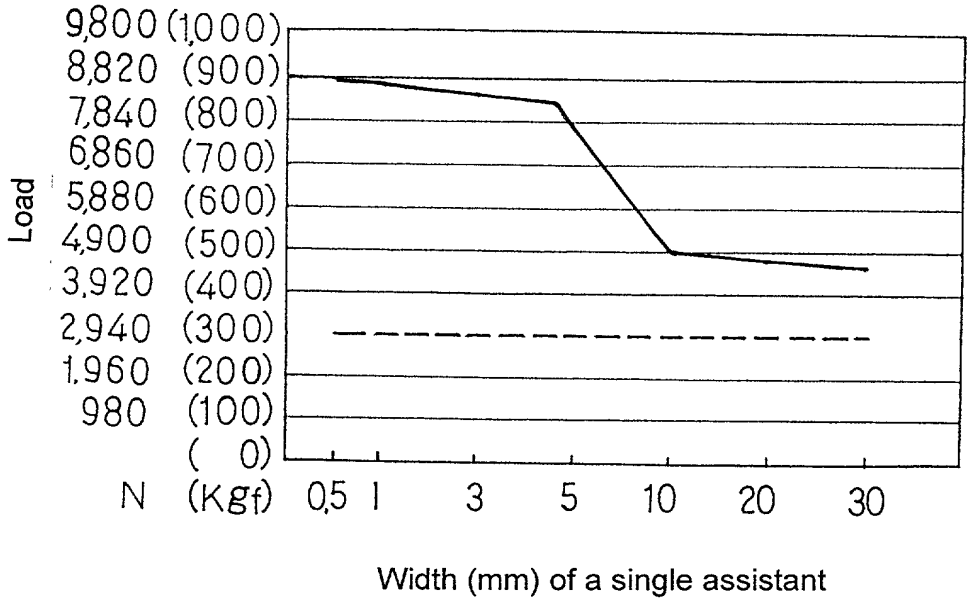

9,800 (1,000)
8,820 (900)
7,840 (800)
6,860 (700)
5,880 (600)
4,900 (500)
3,920 (400)
2,940 (300)
1,960 (200)
980 (100)
(0)
Load
N (Kgf)
0.5
1
3
5
10
20
30
Width (mm) of a single assistant

FIG. 9B

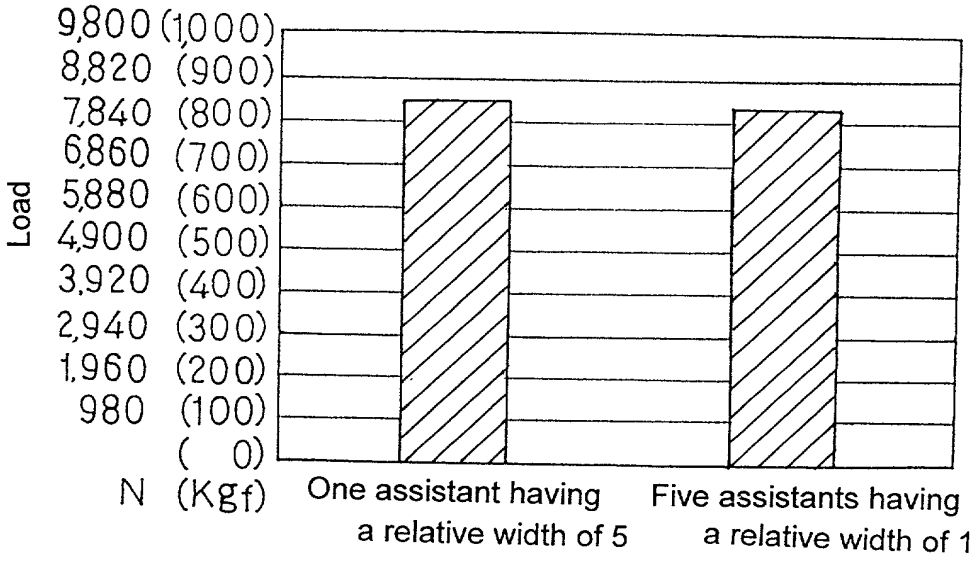

9,800 (1,000)
8,820 (900)
7,840 (800)
6,860 (700)
5,880 (600)
4,900 (500)
3,920 (400)
2,940 (300)
1,960 (200)
980 (100)
(0)
Load
N (Kgf)
One assistant having a relative width of 5
Five assistants having a relative width of 1
Number and relative width of bonding assistants

FIG. 10A

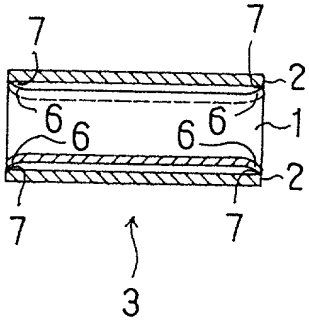


FIG. 10B

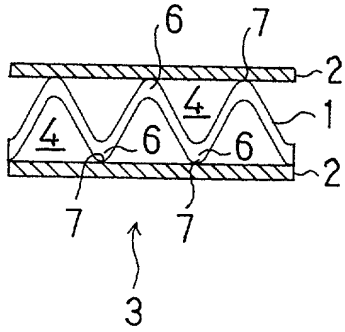


FIG. 10C

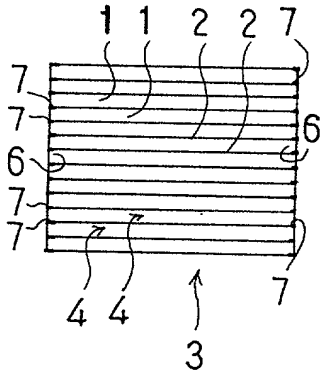


FIG. 10D

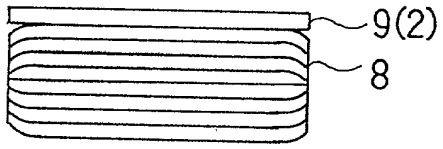


FIG. 10E

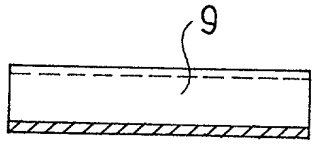


FIG. 10F

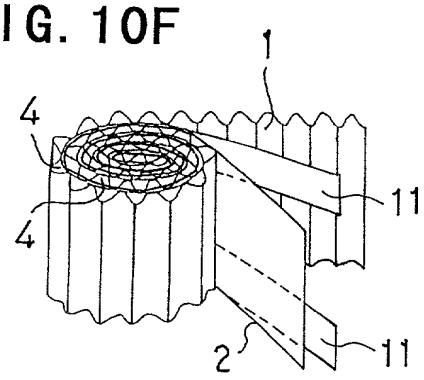


FIG. 10G

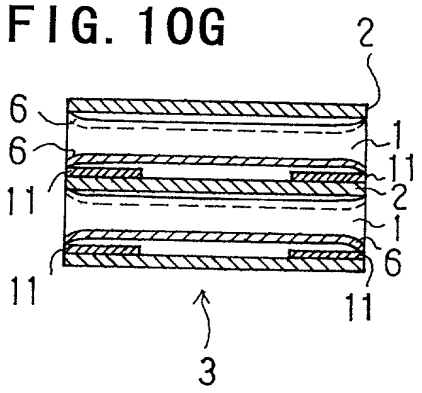


FIG. 10H

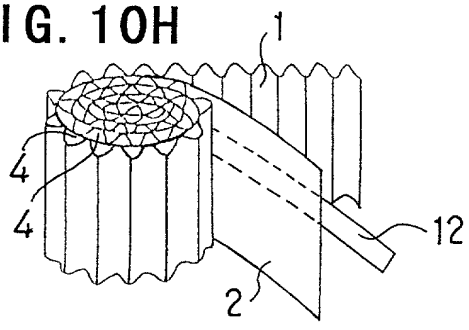


FIG. 10I

